

KIT NO. 312958

FORD HALF/CAB for 9N, 2N, 8N Series of tractors
Half/CAB with "SNAP-OPENING" Windshield

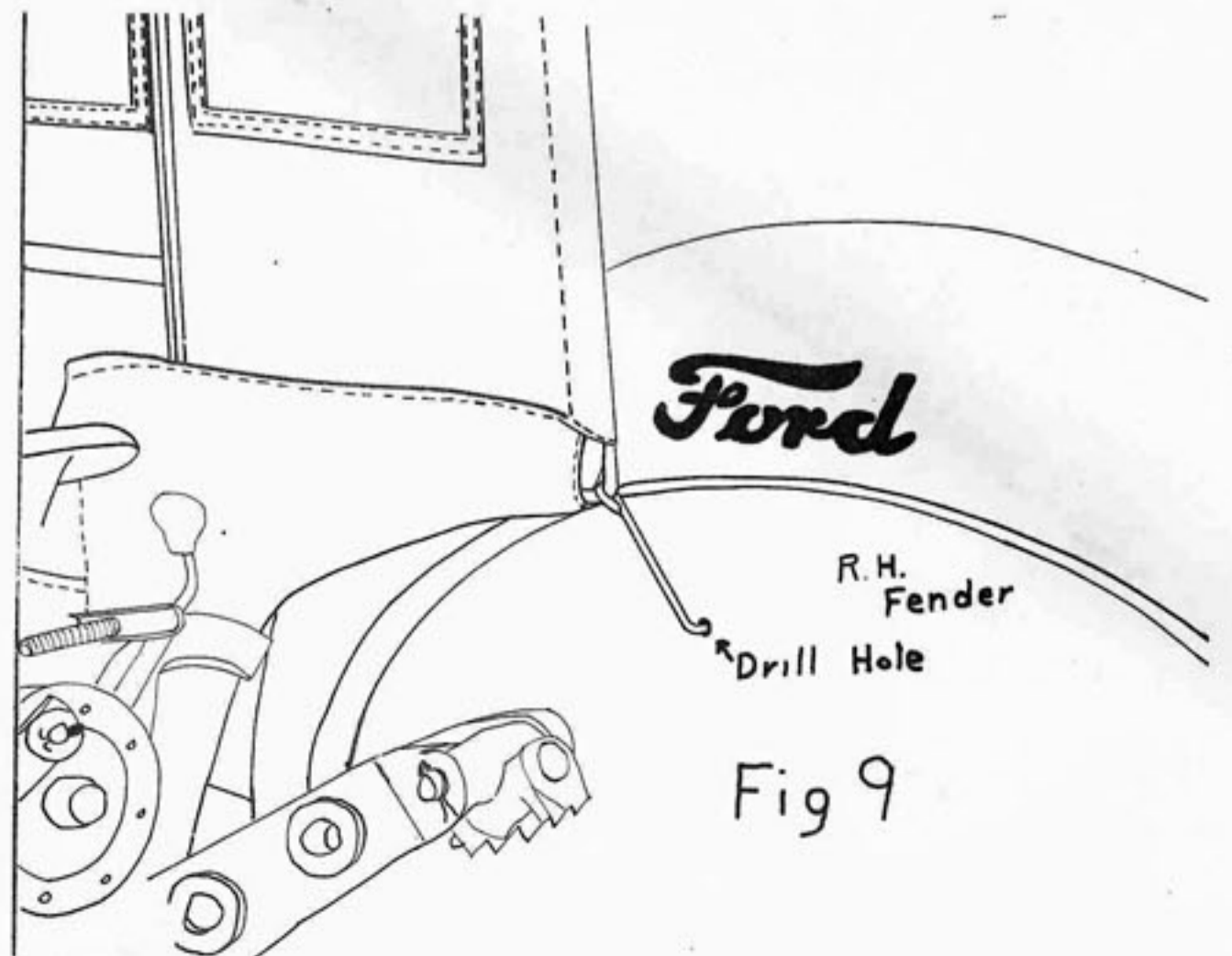
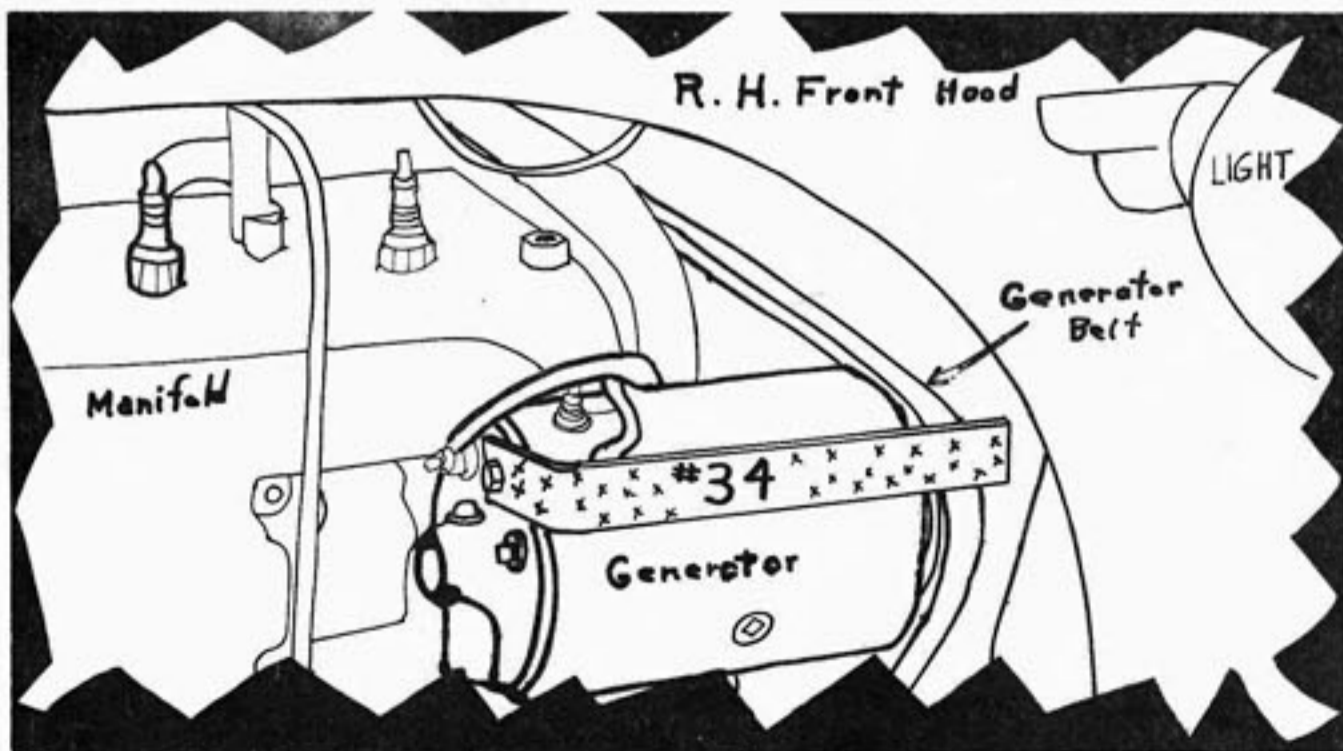
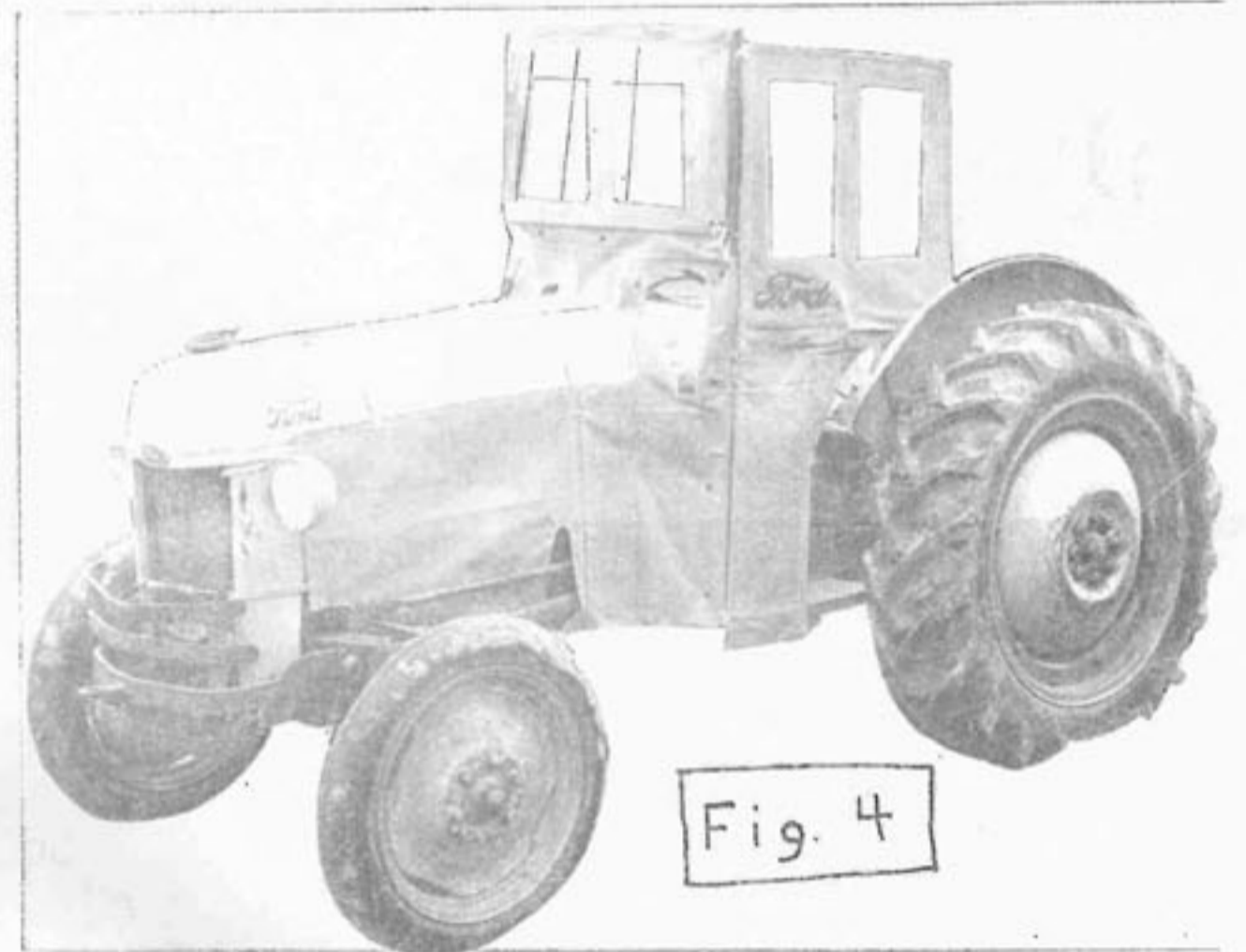
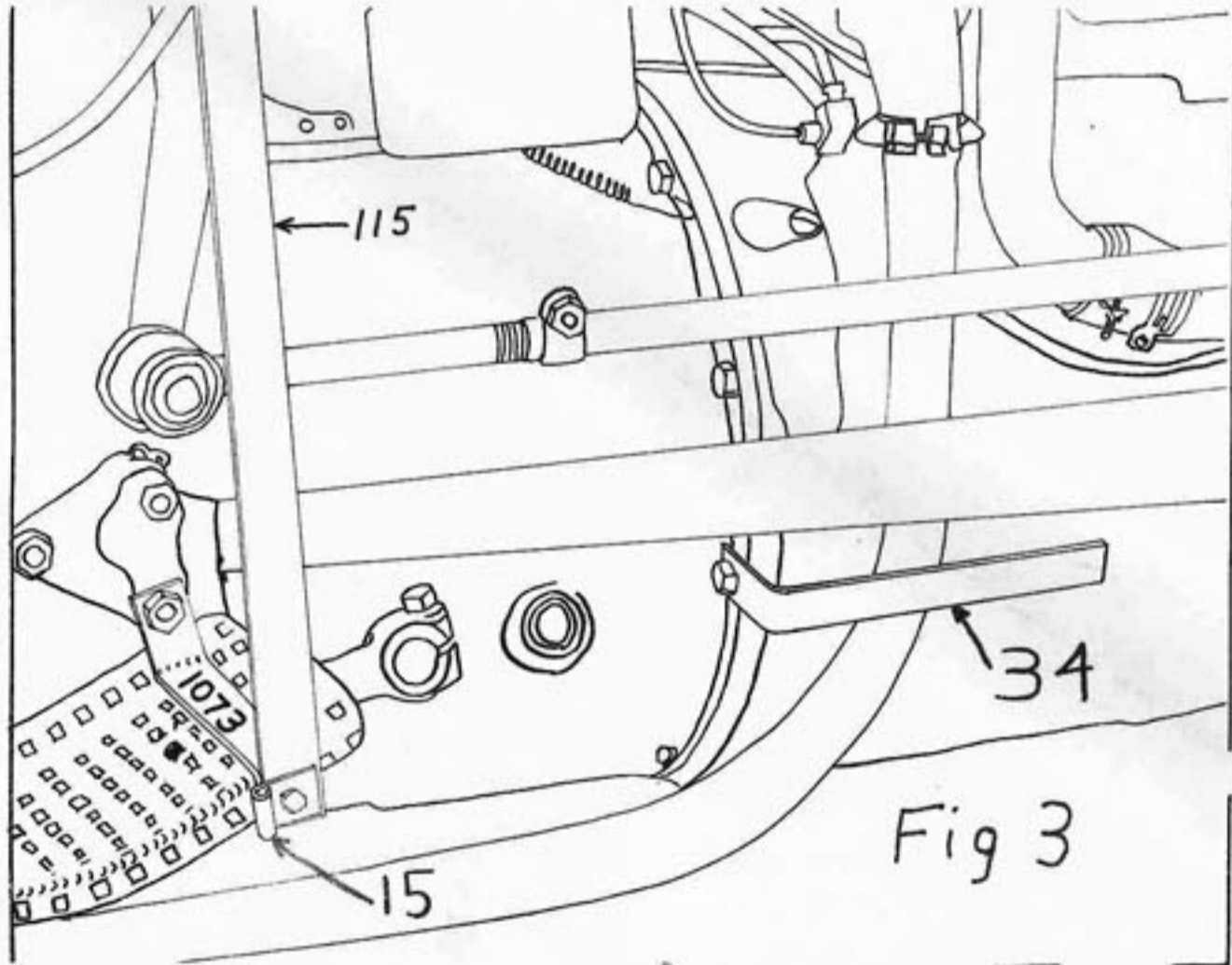
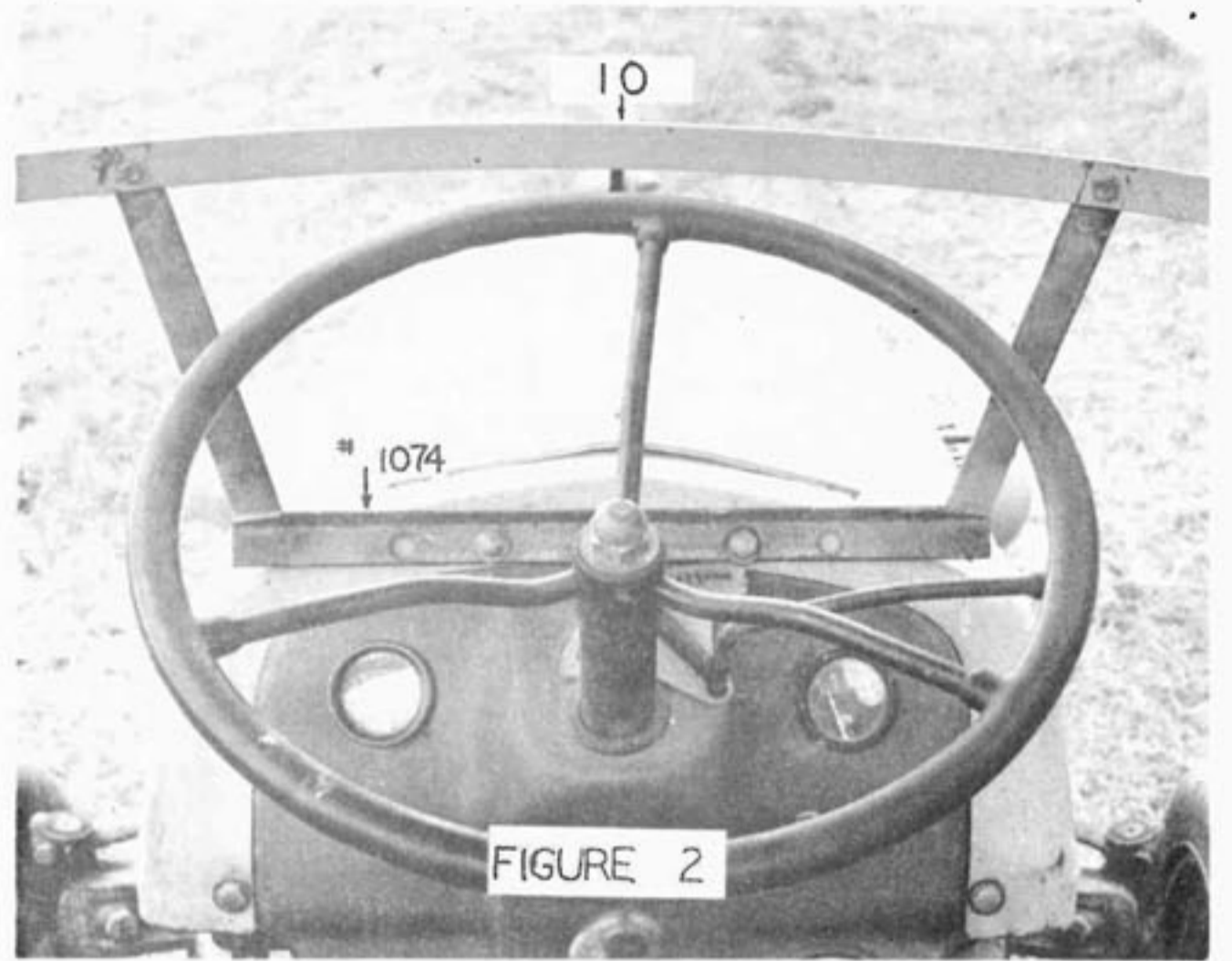
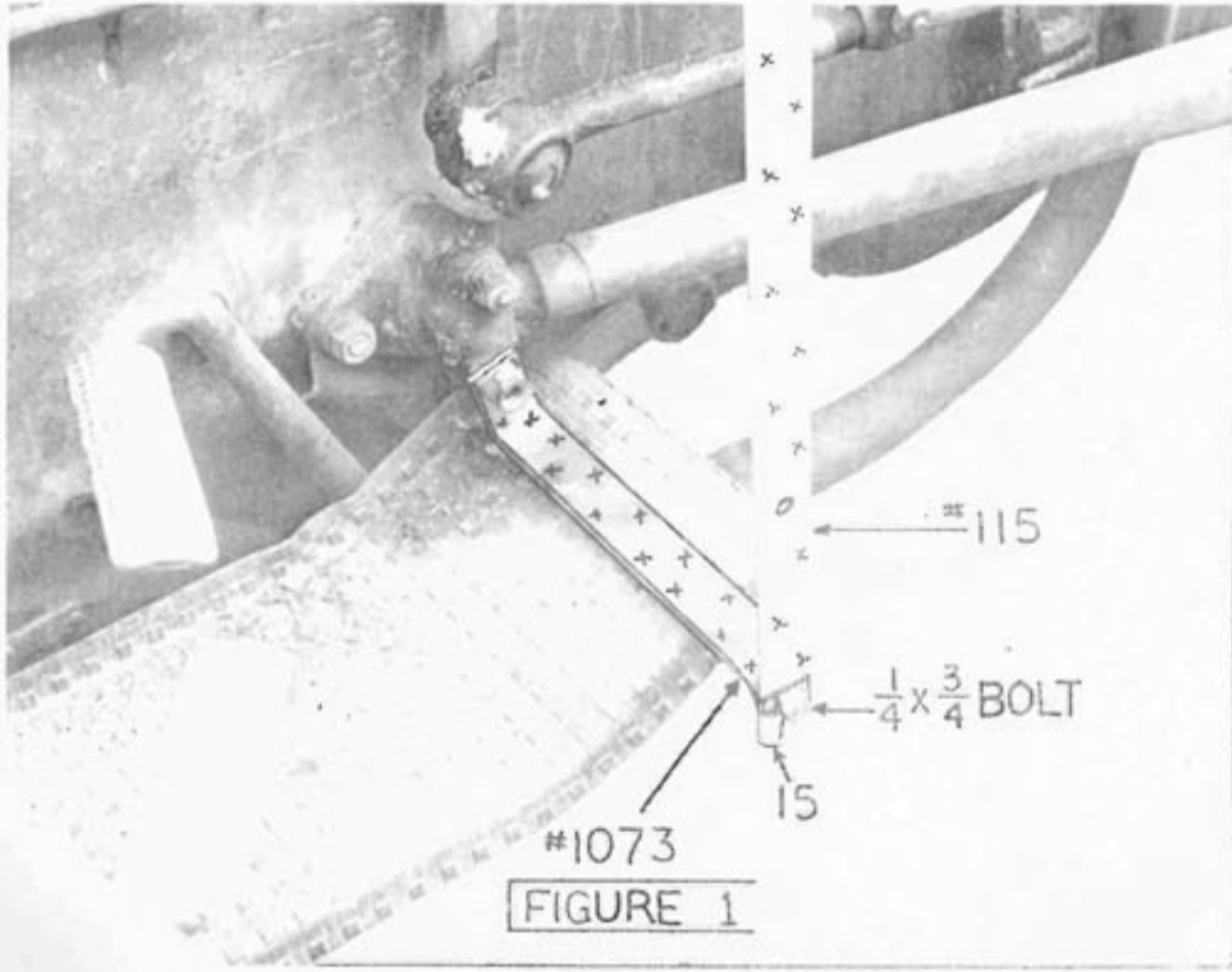
CARTON CONTENTS

QUAN.	PART NO.	PART NAME
1 x	1074 x	Front brace
2 x	1073 x	Foot
1	115 x	Side Bar, right hand
1	116 x	Side Bar, left hand
1 x	10 x	Front Bow
1 x	131 x	Windshield bottom bow
1 x	133 x	Windshield top bow
2 x	132 x	Windshield end bar
1	194 x	Windshield
1 x	184 x	Door, right hand
1 x	1850 x	Door, left hand
1	1072 x	Front panel
1	37 x	Motor Flap, right hand
1	36 x	Motor Flap, left hand
1	34 x	Generator guard
1	1085 x	Parts Package (contents listed below)
20	730	1/4" Stover Locknut
16	786	1/4 x 5/8 Hex Head bolt
2	15 x	Door Hinge
2	1093	5/16 x 1 1/4 Hex Head bolt
2	729	5/16 Stover Locknut
4	788	1/4 x 3/4 Hex Head Bolt

GENERAL INSTRUCTIONS: Ford best service, etc., keep all strap tensions light. Avoid rubbing contact with windows - - wash them with flowing water, clean hands, soap as needed. In storing parts, avoid floding plastic.

RETAIN these sheets, order replacement parts by Kit and Part No. Replacement parts, when needed, are a good investment in maintaining full weather protection, good operator vision, and user satisfaction.

IMPORTANT:::Carefully note the inside or outside position of all bolt heads. After installing the windshield and tightening all bolts, it is advisable to lightly oil the moving parts, expecially, the spring-lock which holds the windshield open. If this lock fails to function properly, it may be bent into correct operating position by using the bare hands.



INSTALLATION INSTRUCTIONS

- (1) See Fig. 2: Bolt Front Brace and Curved Bow to the tractor as shown.
- (2) See Fig. 1: Bolt Feet to the tractor as shown. (Parts #1073, only.) The two side bars of this cab are made as a Right hand and a Left hand. You can determine which is which by looking at Fig. 5. This sketch shows the left hand side bar and the front of the tractor is toward the left-hand side of the sketch. After determining which side bar is which, bolt them to each end of the curved bow, using $5/16 \times 1 \frac{1}{4}$ bolts. The side bars fasten to the outside of the curved bow ends.
- (3) See Fig. 1: After hanging the side bars from the ends of the curved bow, bolt the lower end of each side bar to the feet, including a door hinge with each foot. A $1/4 \times 3/4$ bolt is used for this installation.
- (4) See Figs. 3 & 6: Some tractors need part #34 for keeping the canvas away from the generator pulley, others do not. Some need part #34 for keeping the canvas away from the exhaust pipe, others do not. Use part #34 in whichever location you deem necessary.
- (5) See Fig. 8 & 5: **IMPORTANT: THE WINDSHIELD MUST BE ASSEMBLED CORRECTLY OR IT WILL NOT FUNCTION PROPERLY. PLEASE FOLLOW THESE INSTRUCTIONS CAREFULLY.** Lay the plastic-fabric part out flat on a carton liner, or some smooth clean surface. Lay it down so the sewed-in rods are on top of the plastic. This top surface will be the inside-side of the windshield. Insert the two curved bows into the hems of the canvas carefully, so that the sewed-in rods will be underneath the two bows. Next, insert the end bars exactly as shown, so that the end having two holes will be adjacent to the curved bow, which has but one hole in each end. This will be the bottom of the windshield. Now, using $1/4 \times 5/8$ bolts, bolt the windshield together, making sure that the heads of the bolts at the top of the windshield will be on the outside of the cab, while the bolt heads at the bottom of the windshield will be on the inside of the windshield. The windshield should now contain only four bolts at this stage of assembly. Pick up the assembled windshield and attach it to the pivot mechanism of the side bars exactly as shown.
- (6) See Fig. 4: Attach the front panel and the motor flaps as shown. Inside the cab, find a cross-wise strap which is to be buckled behind the instrument panel. This strap is to prevent the glass from being unduly stretched or flexed.
- (7) See Fig. 4: By using $1/4 \times 5/8$ bolts, bolt the upper half of each door to its mating lower half. Then, insert door into bottom hinge. Upper hinge bolt--head inside of cab. Center hinge bolt--heads outside of cab. The two hinges in the door may have to be slightly moved up or down to make them align properly with the matching holes in the side bars. Carefully note the positions of the heads of the bolts in this installation, also.
- (8) See Fig. 9: After completely installing the cab and tightening all bolts, close the doors as shown in Fig. 9. Pull each door down approximately $1 \frac{1}{2}$ " or until you feel that the door will remain hooked after drilling a hole in the fender for the hook. The hook on the door itself may be used to scribe a portion of a circle on the fender. Either drill or punch about a $5/16$ " or $11/32$ " hole any place on the scribed mark, so the hooked door will look similar to the sketch in Figure 9.

